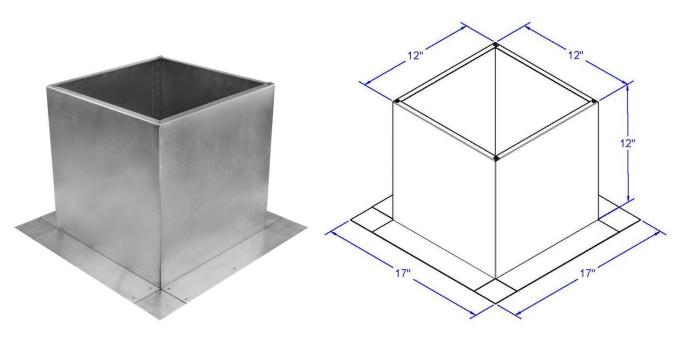




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# Manufactured Roof Curbs 07 72 13

Roof Curb 3-Part Spec – Model: RC-9-H12



### PART 1 General

## 1.1 Summary

#### A. Section Includes:

1. Roof Curb, RC-9-H12 acts as an extension from the roof deck, providing a platform to a roof vent, roof exhaust fan or solar attic fan.

#### 1.2 References

- A. Material Testing Standards & Test Methods:
  - 1. ASTM B 209/B 209M Specification for Aluminum and Aluminum-Alloy Sheet and Plate
  - 2. ASTM F593 (National) Standard Specification for Stainless Steel Bolts, Hex Cap Screws, and Studs
  - 3. ASTM E330 (National) Standard Test Method for Structural Performance of Exterior Windows, Doors, Skylights and Curtain Walls by Uniform Static Air Pressure Difference





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- ASTM E1886 (National) Standard Test Method for Performance of Exterior Windows, Curtain Walls, Doors, and Impact Protective Systems Impacted by Missile(s) and Exposed to Cyclic Pressure Differentials
- 5. TAS 202 (State of Florida) Criteria for Testing Impact & Non-impact Resistant Building Envelope Components Using Uniform Static Air Pressure
- 6. FBC (HVHZ) Florida Building Code (High-Velocity Hurricane Zones), Regulated by Chapter 31 of the Floria Building Code Residential.

#### B. Certifications

- 1. Florida Building Code 2017 ASTM E330 & TAS 202: In progress
- 2. Miami-Dade County: In progress
- 3. Underwriters Laboratory (UL): In progress
- 4. Texas Department of Insurance: In progress

#### 1.3 Submittals

- A. Product Data: Active Ventilation Products, Inc. standard specifications and descriptive literature including:
  - 1. Technical Specification product sheet, in PDF/CAD/BIM located at roofvents.com/drawings
- B. Manufacturer's Written Instructions: <u>roofvents.com/avp-installation-guides/</u>
- C. Coordination Drawings: Show the roof plan drawn to scale and indicate location of model RC-9-H12. See Placement Instructions on <u>roofvents.com/placement-instructions</u>

### 1.4 Warranty

A. Manufacturer's 5-year warranty – Written warranty provided at roofvents.com/warranties

- END OF PART 1 OF 3 -





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### PART 2 Products

#### 2.1 Manufacturers

**A.** Acceptable Manufacturers: Active Ventilation Products, Inc., 311 1<sup>st</sup> Street, Newburgh, NY 12550, **Substitutions not permitted.** 

### 2.2 Roof Curb - Model RC-9-H12, H12 Series

- A. Material for Roof Curb: Aluminum
  - 1. Box Thickness: 0.025 inch, Alloy: 3003 H14 Half Hard
  - 2. Flange: Thickness: 0.025 inch, Alloy: 3003 H14 Half Hard
- B. Material for Fasteners: 410 Stainless Steel
  - 1. For Top Four Corners: Quantity: 4, #6 x 3/8" Square Drive AB Point, Self-Tapping Screw
- C. RC-9-H12 Specifications:
  - a. Inside opening: 11 inches
  - b. Width of Box: 12 inches
  - c. Width of Flange: 17 inches
  - d. Height of Curb: 12 inches
  - e. Hypotenuse (Diagonal Length of Opening): 16 inches
  - f. Minimum Pitch Capacity: 0/12
  - g. Maximum Pitch Capacity: 12/12
  - h. Recommended use for: 0/12, 1/12 or 2/12 pitch
    - (i) If 3/12 or higher, the Roof Curb must be leveled out with a wood wedge or use a Pitched Roof Curb.
  - 2. Standard Finish: Mill finished aluminum
    - (i) Powder Coating available (see <u>roofvents.com/color-chart-2/</u>)





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### D. Operation:

Roof penetration used in conjunction with Curb Mounted Gravity Ventilators or Powered Fans.
Vibration isolation for HVAC machinery. Increases energy efficiency, and reduces condensation of roof.

- END OF PART 2 OF 3 -

#### PART 3 Execution

#### 3.1 Examination

- A. Examine site conditions and verify that structural supports and openings are properly sized, prepared and ready to receive the Roof Curb model RC-9-H12.
  - 1. Proceed with installation only after unacceptable conditions have been remedied.

### 3.2 Preparation

- A. From the building plans locate the placement of Roof Curb RC-9-H12 on the roof.
- B. Prepare roof deck to receive the RC-9-H12 with the accessories in accordance with the written installation instructions.

#### 3.3 Flat Roof Installation

- A. See roofvents.com/avp-installation-guides/ for details:
- B. Accessories to be provided by installer:
  - Sealant: Installer provides sealant recommended for the application and type by roofing manufacturer or construction material manufacturer. Comply with requirements of Section 07 92 00 – Joint Sealants.
  - 2. Fasteners: Installer provides corrosion resistant Flat, Bugle or Wafer Head #10 x 1 ½" Sheet Metal Screws, Type A Point.

### 3.4 Cleanup

A. Upon completion, remove surplus materials, rubbish, tools and equipment.

- END OF PART 3 OF 3 -